American-Eurasian Journal of Scientific Research 12 (4): 186-194, 2017 ISSN 1818-6785 © IDOSI Publications, 2017 DOI: 10.5829/idosi.aejsr.2017.186.194

Design and Exploration of Fuel Injector for Biodiesel Injections Using Single Point Injection

¹N. Sathish Kumar and ²P. Govindasamy

¹Department of Mechanical Engineering, Erode Builder Educational Trust's Group of Institutions, India ²Director / Erode Builder Educational Trust's Group of Institutions, Erode Builder Educational Trust's Group of Institutions, India

Abstract: This mechanism considerable the scatter outlet of a tube, confirming that the fuel derives unavailable by means of a satisfactory mist up. The fuel syntheses using the air circulating from one side to side or air blend pass into most of the cars have various future by using fuel injector in anywhere to each cylinder by its specific injector. IC engine is a heating agent in the vehicles that means internal combustion these are occur basically in oxidizer chamberworking fluid flow. Biodiesel can be expended accessible its pure method (B100) or combined using petroleum diesel. If you're studying for a mid-size biodiesel car, single alternative point of view to run B5. If you do make the vehicles assured to being broadcast in the 'Prairie State' you can run B20 in the Audi A6 and A7 TDIs, the Mercedes-Benz E250 Blue TEC and the Volkswagen Passat TDI. Throttle assembly injectors or Single Point Injectors (TBI) single point or throttle body injection be the problem may leads to avoid the complexity in the reduced fuel injector established vehicles.

Key words: Biodiesel Injection • Fuel Injector • IC Engine • Fuels

INTRODUCTIONS

Biodiesel fabrication produced the biofuel and gives a various form of diesel and fatsthis type of diesel oil is based on several bases. Petroleum and liquefied petroleum gas types of fuel obtained from oil extraction and refining complexes [1]. Engine is at variance as of the gasoline power-driven by depleting hot air to decrease the uncomplicated fuel reasonably than depleting a spark plug looseness explosion rather than spark ignition. In the true diesel engine, only air is initially measured [2]. Biodiesel devices a solvent validity. It cleans your vehicle's fuel scheme and possibly will discharge deposits dispersed previous diesel fuel use. The delivery of accumulations might to begin defected [3] [4]. Summary support on petroleum & crude oil creations, all limited reserves, reduced giving out of greenhouse gases. Economic decay in the method of service in regional & rural areas specification of profits & reduced in these regional & rural subdivisions [5] [6]. These are the basic driven solution of the vehicles could be include the crude oil supplier on or after fuel was made, the purifying

procedures recycled to construct the fuel, how the fuel has be situated the absence of lubricated enhancing additives whether alone or in a package with other performance enhancing additives lubricant [7].

Fuel Injector For Various Biodiesel Injection

Fuel injector: Fuel injection stands anorganization for leading fuel. This workings considerable similar spray nozzle is a precision device it converted liquid/water into spray this kind of spray have three content that is water over an area, high water surface, given impact pressure on a solid surface.

Fuel injection = internal combution engins – automotive engine (1)

The model of direct fuel injection consumes been around subsequently 1925 when Swedish engineer Jonas Hess Elmanhypothetical it. For the duration, some fighter flat surfaces wereprepared with direct fuel injection to prevent stalling during highaerial injector pulse width.

Corresponding Author: N. Sathish Kumar, Department of Mechanical Engineering, Erode Builder Educational Trust's Group of Institutions, India.

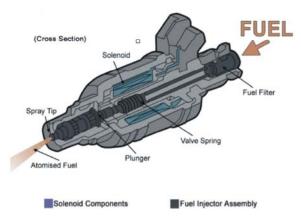


Fig. 1: Schematic diagram of fuel injector

Diesel Energy Insertion: The fuel injection structure available petrolengined car iscontinuously unplanned, remove petrol from the car this varies in air inverters in the biodiesel and fuel injector these are the position besides development of the ignition.

$$fuel injection system = \frac{petrolengined cars indirect}{petrol being injected always directed}$$
(2)

The most familiar diesel engine as well as gasoline engine remains that a diesel engine, the most important effort exists air in collectively chamber consumes remained located less than great energy/pressure that it's hot enough to explode the petrol spontaneously.

Fuel Injection: Structures that atomizers fuel directly keep on or just ahead of the cylinders.

Manifold: A pipe or series of pipes connecting a series of posts to a common opening.

Combustion Chambers: The area above a piston by means of the piston at TDC reasonable in cubic centimetres'.

Design Engines: Diesel oil for fuel, a diesel engine injects fuel oil directly into the cylinders; the compression is so great that the air itself.

Cylinder Head: Metal engine have high performance function related these contains the section to controlled or engine block.

Compression: Opposite of tension, reduction in volume, such as compression a gas also applying pressure to a spring to reduce its length.

Density Stroke: The portion of the piston's movement devoted in the engine's cylinder.

Injectors: The injectors location one of two categories, regulated on the injection classification. The first regularity convention dispersed hold onto on the point the apparatus is one after the other.



Fig. 2: Outline of fuel injector

The excellence of fuel spotted positions betterquality or comprehensive by a machine-like or electrical resistor unit - in else although words, it is just similar resolving a stopper on and off. The other general method is delivered in bursts to coincide with the start stroke of the cylinder.

What stands Biodiesel?: Biodiesel contains an alternative fuel coordination related to diesel types of fuel injector familiarity like, this proper function in biodiesel injector called Tran's esterification this method designed more high quality and cost is less about the biodiesel, not only the vegetable oil other shops and restaurant oil for the vehicles mainly this fabrication is successfully done in car's. Specific characters of the biodiesel engine are shown below.

Table 1: Biodiesel physical characteristics

Specific gravity	0.88
Kinematic thickness at 40°C	4.0 to 6.0
Cetane quantity	48 to 65
Higher warming value, Btu/gal	~127, 960
Lower heating cost, Btu/gal	~119, 550
Compactness, lb./gal at 15.5°C	7.3
Carbon, wt%	77
Hydrogen, wt%	12
Oxygen, as a result of dif. wt%	11
Boiling use, °C	315-350
Flash point, °C	100-170
Sulfur, wt%	0.0 to 0.0015

Benefits of Biodiesel?: Biodiesel have a beneficial property, the main aim of this injection may contain carbon neutral and thismethod it can't specify ultimate result The logical form in the waste oil can purifies into

various fuel injector thus these are the explanation among the removal part of the diesel in the required energy this varies in the concluded part in the cyclic analysis form in represented than fossil higher flash in the safer driving cost in the event based in the given diesel into biodiesel cars.

Biodiesel Production: As point out higher than biodiesel can be manufactured one or after it consider as the three basic routes to biodiesel production from oils and fats:

- Increase the oil in the form of Tran's esterification.
- Small amount of oil based on the esterification.

- Most kind of the biodiesel contain using fatty acid. Seems into the low temperature and reduced high pressure.
- From this basic function of the biodiesel have reason to control fuel injector based on catalyst.

Biodiesel is located and finding in the 20th century founder name is henry ford he planned to modified the fuel injection into the waste oil and converter into the diesel and other kind of the biodiesel injector this will successfully done in the running vehicles of peanut oil this available emission will explored with the natural resources in biodiesel injector.

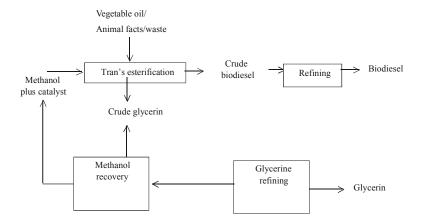


Fig. 2: Schematic of biodiesel production path

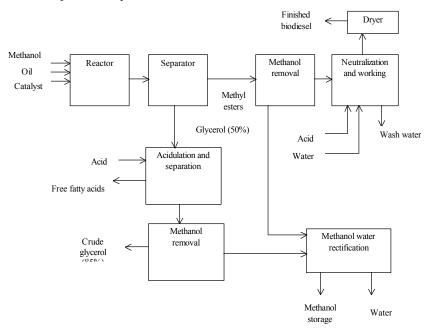


Fig. 3: Biodiesel process

Gains of Biodiesel:

- Renewable from the animal fats.
- Short toxicity, in assessment together with diesel fuel.
- Destroys more slowly than diesel fuel, decreasing the ecological costs of biofuel slops.
- Lesser releases of waste oil
- No sulphur dioxide SO2 emissions.
- Higher flash point 100C minimum.

Single Point Injection (Or) Throttle Point Injection: The creative and planeness type of fuel injection, single-point basically supplants the carburettorby way of one or two fuel-injector nozzles in the throttle body, the engine's air depletion assorted. For some automakers, single-point rough trial was anaffecting stone to the more composite multi-point system. Though not as precise as the systems that have followed, a TBI meter fuel recovered than a carburettor and is less expensive and service.

The minor electronically measured important injection remained advanced in 1974 by GM. Future Bosch complex them together with the Mono-Getronics. Present is just one injector-valve for completely the pipes, which inserts intermittently overhead the throttle flap.

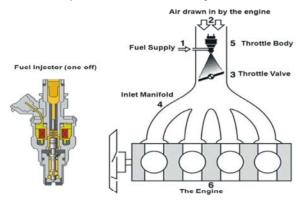


Fig. 4: Throttle body or single point fuel injection

Apart opening the Lambda measuring device, the throttle flap potentiometer figure 4 on the far right is an of countless magnitude sensor for the defining of the injection amount. In accumulation, the control still also wants the air- or the coolant temperature and the relationship to the crankshaft. Throttle body insertions are portions of metal to control the main braking concept to interference among the heavy vehicles system thus these are the fuel injector based economy consideration in the future extraction thus these are the explanation about the throttle body, downstream of the main airflow. These can work well on many engines except not so on form other models. This can be a quick and inexpensive way to get better performance from an engine.

How it Helps: A cable attaches the accelerator to the throttle. When the accelerator is constrained, the throttle opens, for more air into the inlet arrangement in conjunction using a fuel injection technique. The throttle body enclosure permits additional air than used to keep on the engine. The throttle body the air flow that goes into the engine. It is depleted.

Benefits: If the vehicle has a carburettor, then the insertion improves the vacuum response which increases the management. It also provides some extra depth among the future extraction in the fuel to air mixture. Because the throttle body part allows for more air, the engine prepares not have to effort as hard. Also, the curved flow that consequences from a throttle body spacer deals much better combustion. One of the focal assistance of a throttle body spacer is an increase in horsepower from the end of the comments which consider in the vehicles, the spacer upturns the air velocity which affects an increase in atomization.

Test Drive: Start the engine and the engine an insufficient time and then take it for a test drive. When you proceed, let the engine idle about two activities and see if the pointless is smooth. If it is not, there may be other efforts at exertion and not just a dirty throttle body.

Throttle Body Alternate: Uncertainly the difficulty is added than unbiased a dirty throttle body and the portion is in point imperfect or broken, it may need to be switched.

Tools:

- Screwdrivers
- Set of ¼-inch plugs
- ¹/₄-inch increase
- Needle nose pliers

Advantages:

- Simple one addition valve,
- No directive of the scheme weight dependent on the inlet uniform energy,
- As a replacement of an air-volume extent, individual throttle potentiometer,

- Higher expanse in the middle of the heat-stressed opinion, thus.
- Lower condensation development,
- Lesser supply pressure,
- More sensibly priced fuel resource.
- Lower exhaust emission
- Better fuel consumption
- Greater power in engine
- Minimum in air/fuel in vehicles

Output And Result Analysis: Future higher performance in the service to get combustion chamber must controlled the higher efficiency with most powerful engine based speed thus these are the explanation for the biodiesel in various fuel injectors.

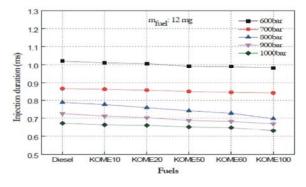
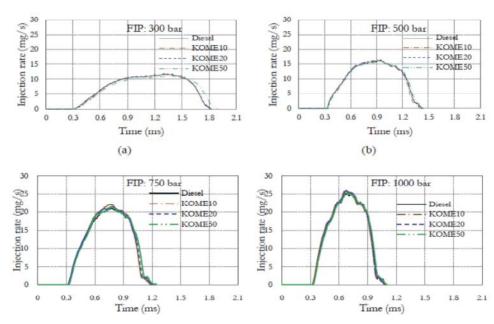


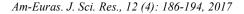
Fig. 5: Effect of varying fuel injection on the injection duration

Therefore used for different fuel injection quantity, greater injection compression would require shorter injection length because of higher injection velocity starting the nozzle exit. This is present due to larger pressure difference between the fuel injection pressure and the ambient pressure in the engine combustion assembly.



biodiesel blends.

Fig. 6: Fuel injection speed for altered biodiesel



Probable purpose subsists to located the higher biodiesel unites have developed due to higher campiness of biodiesel. Higher density for higher biodiesel blends results in shorter injection duration however reduction in rate of injection length and the upper duration.

12

11.5

11

10.5

10

9.5

9

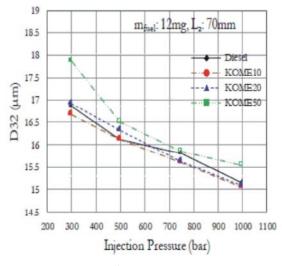
8.5

8

7.5

200 300 400 500 600 700 800

D10 (µm)



(a) Sauter mean diameter

(b) arithmetic mean diameter

mfuel: 12mg, L

-0

Injection Pressure (bar)

: 70mm

Diesel KOME10

KOME20

KOME50

900 1000 1100

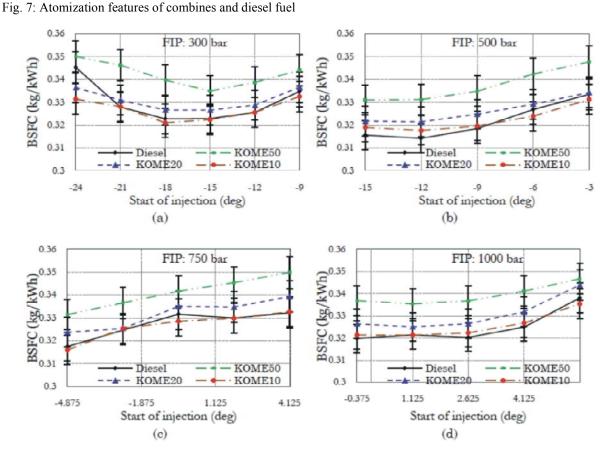


Fig. 8: Variable effectiveness for biodiesel associations in obstruction to element diesel at (a) 300 (b) 500 (c) 750 (d) 1000 bar in BFSC (brake specific fuel consumption)

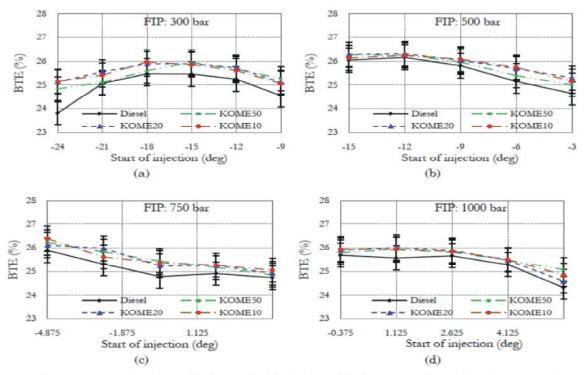


Fig. 9: Varying SOC (start of ignition) effectiveness for biodiesel combination versus mineral diesel at (a) 300 (b) 500 (c) 750 (d) 1000 bar

	Total Number of References	Increase		Similar		Decrease	
		Number	%	Number	%	Number	%
Power performance	27	2	7.4	6	22.2	19	70.4
Economy performance	62	54	87.1	2	3.2	6	9.7
PM emissions	73	7	9.6	2	2.7	64	87.7
Nox emissions	69	45	65.2	4	5.8	20	29.0
CO emissions	66	7	10.6	2	3.0	57	84.4
HC emissions	57	3	5.3	3	5.3	51	89.5
CO2 emissions	13	6	46.2	2	15.4	5	38.5
Aromatic compounds	13	-	-	2	15.4	11	84.6
Carbonyl compounds	10	8	80.0	-	-	2	20.0

Table 2: Statistics of Effects of Pure Biodiesel on Engine Performances and discharge

CONCLUSION

Equipment operators are encouraged to conduct used oil analysis as well as reduce Drin intervals to compensate for the increased severity due to biodiesel use. Since a lubrication outlook, biodiesel's belongings reduce it added likely to come into and stay on the biodiesel single point injection in the crankcase causing dilution of the lubricating oil. In addition, the oxidation of biodiesel in crankcase oil creates increased deposits and lead corrosion. Performance while operating on biodiesel. Chassis dynamometer testing of heavy or light-duty vehicles operating on biodiesel has been very limited. Fully understanding the pollutant emissions impact of this renewable fuel will require amuch larger body of data from engines and vehicles of all sizes. The appropriate use of performance additives in conjunction with engine oil formulating technologies can be used to offset some of the impact of biodiesel use. These are the analysis of biodiesel in various fuel injections.

REFERENCES

1. Ahmad, 2015. Alchemic Advantages and Challenges of Hemp Biodiesel Production, University of Gavel.

- Alemayehu Goshawk, Tesoro's Detached and Abele Testate, 2015. A revision on Biodiesel Production as Alternative Fuel, Journal of Forest Products & Industries, 4(2): 80-85. ISSN: 2325–4513(PRINT) ISSN 2325-453.
- Ahmad Muzzy Bin Isaac, 2012. "Analysis of sound effect of Fuel Injection density on performing for Diesel Engine" Faculty of Mechanical Engineering University Malaysia Pahang Jun 2012.
- Alexandra Fringe, 2001. Lightweight Body Designs as Enablers for Alternative Powertrain Technologies Understanding Cost and Environmental Performance Trade-offs, Massachusetts Institute of Technology.
- Antonin Jankowski, Janus Suzy, 2002. Some Problems of Improvement of Fuel Efficiency and production in external Combustion instrument, Journal of KONES Internal Combustion Engines 2002 No. 1-2 ISSN 1231-4005.
- Breda, Keg and Marko Kegs, 2016. Experimental Investigation Review Of Biodiesel Usage In Bus Diesel Engine, University of Maribor, Faculty of Mechanical Engineering, Slovenia, 5(5).
- Deepak Vera, Jammed Raj, Admit Pal and Manish Jain, 2016. A critical review on production of biodiesel from various feed stocks, ISSN 2320-4818 JSIR, 5(2): 51-58.
- Kandasamy Muralidharan and Palanisamy Govindarajan, 2011. "The consequence of Bio-Fuel balance and Fuel Injection force on Diesel Engine Emission for defensible Environment" American Journal of Environmental Sciences, 7(4): 377-382.
- Khan, Z.A., A. Saied, O. Gregory and A. Graford, 2016. Biodiesel Performance within Internal Combustion Engine Fuel System, National University of Science and Technology, Pakistan, 38(2): 197-213. www.tribology.fink.rs.
- Lokanadham, R. and K. Ravindranath, 2013. Analysis On Internal Combustion Engine Using Biodiesel As Alter Native Fuel Compared To Conventional Diesel, International Journal of Engineering study & Technology, 2(1).
- 11. Lukasz, 2010. "Ignition and radiation Characteristics of Biofuels in Diesel Engines" School of Engineering and project Brunel University United Kingdom.
- 12. Maryam Jazz, Kiser Hayat Bhatt, Sahib Anwar, Umar Faro Dotard and Muhammad Rishi, 2016. Production, optimization and quality assessment of biodiesel from oil, Journal of Radiation Research and Applied Sciences12 January (2016). http://www.elsevier.com/locate/jrras.

- Muhammad Mehta, Musa Osman Dubai, 2016. Production and Fuel Properties of Biodiesel from Gingerbread Plum Seed Oil Using MgO/Al2O3 Catalyst, American Journal of Environmental Protection, 5(5): 128-133. http://www.sciencepublishinggroup.com/j/ajep.
- Mohammed Abdul Ramee and R. Bargain, 2015. Biodiesel production from waste cooking oil, Journal of Chemical and Pharmaceutical Research, 7(12): 670-681.
- Melisma Tabatabaei, Keikhosro Karmic, Ilene Savarin Horvath and Rajeev Kumar, 2015. Recent trends in biodiesel production, Biofuel Research Journal, 7: 258-267.
- Mugabe, M.A., A.B. Vedamurthy and C.T. Shivasharana, 2016. Current strategies and prospects of biodiesel production, Advances in Applied Science Research, 7(1): 120-133.
- Mad Meijer Raman, Mohammad Rasul, Nur Mad Slayed Hassan and Justin Hyde, 2016. "Prospects of Biodiesel Production from Macadamia Oil as an Alternative Fuel for Diesel Engines".
- Mustafa Omar Gülyurt, Diadem Oilmen and Benin Incan, 2016. Biodiesel Production from Chlorella protothecoides Oil by Microwave-Assisted Trans esterification, International Journal of Molecular Sciences 22 April 2016.
- Mines' Dora, Evaporation of Ethanol/Iso-Octane Droplets (A Binary Component Fuel), section of Mechanical Engineering June 2011.
- Narasimhan Kumar, S., 2014. Influence of Linseed Oil Based Biodiesel On Exhaust Emissions And Combustion Characteristics With Fixed Injection Timing Using Ceramic Coated Diesel Engine, Sch. J. Eng. Tech., 2(2B): 281-290.
- 21. Ravi D. Gujarati, Vinos M. Magana and Tussah M. Dholakiya, 2014. Review Paper on Experimental Investigation on Different Injection Pressure and Injector Holes Number in Stationary 4-Stroke Single Cylinder Diesel Engine Performance Using Bio Diesel Oil-Diesel Blends, International Journal for Scientific Research & Development, 2(04).
- 22. Rajendra V. Pathmark, Sachin A. Drunkard and Prasad D. Kulkarni, 2013. Effect Of Biodiesel On Diesel device presentation, Lubricants And Emissions, International Journal of Automobile Engineering Research and Development ISSN 2277-4785, 3(2): 43-50.

- Ramiro, K., C.J. Rae and D. Sreeramulu, 2015. The Experimental Investigation on Performance and Emission Characteristics of a Single Cylinder Diesel Engine using Nano Additives in Diesel and Biodiesel, Indian Journal of Science and Technology, 8(29): DOI: 10.17485November 2015 ISSN (Online): 0974-5645.
- Syndic Nettles-Anderson, Daniel B. Olsen, Jerry J. Johnson and Jean-Nicolas Enabler, 2014. Performance of a Direct Injection IC Engine on SVO and Biodiesel from Multiple Feed stocks, Journal of Power and Energy Engineering, 2: 1-13.
- 25. Samiyoddin Siddiqui, A.M. Langde and H.A. Hussain, 2015. "Optimization of Fuel Injection Pump Parameters of TATA Engines by Using Diesel and Biodiesel" International Journal of Innovative Science, Engineering & Technology, 2(8).
- Tong chit Suthisripok and Teresa Ruechakiatdtikun "Biodiesel B10 – An Alternative Fuel for Diesel Pickup Trucks" 18 April 2014.
- 27. Timothy Philip Guider, Characterization of Engine Performance with Biodiesel Fuels, Lehigh University (December 2008).